

	PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION LEN		UNIT WT.	NET WT.	
1	1	X-192043	UPPER MOUNTING BRACKET FOR V-FRAME		8.73	8.73	
2	1	X-192044	LOWER MOUNTING BRACKET FOR V-FRAME		8.73	8.73	
3	4	X-158320	ANGLE CLAMP	16 1/2 in	8.51	34.03	
4	4	X-126501	BRACKET ANGLE LEG MOUNTING	16 1/2 in	7.13	28.51	
5	2	X-159999	BACKING PLATE	6 9/16 in	5.73	11.46	
6	2	X-233792	PIVOT PLATE	11 1/16 in	9.09	18.18	
7	2	X-233791	SUPPORT ARM		80.39	160.78	
8	8	SCX1	CROSSOVER PLATE 2-3/8" X 2-3/8"	6 in	3.71	29.67	
9	8	X-124312	1/2" X 2" X 2" ANGLE SPACER; WITH 9/16" HOLE	2 in	0.53	4.26	
10	3	P2126	2-3/8" OD X 126" SCH 40 GALVANIZED PIPE	126 in	40.75	122.26	
11	2	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.48	4.97	
12	4	X-100064	CLAMP (4" V-CLAMP) GALVANIZED		0.91	3.65	
13	2	A34214	3/4"-10 X 2-1/4" A325 BOLT	2 1/4 in	0.47	0.95	
14	2	G34LW	3/4" HDG LOCKWASHER		0.04	0.09	
15	2	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	0.42	
16	8	G12R-20	1/2" x 20" GALV. THREADED ROD		1.12	8.92	
17	36	X-UB1212	1/2" X 2-1/2" X 4-1/2" X 2" GALV. U-BOLT		0.66	23.63	
18	10	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	6 1/2 in	0.41	4.09	
19	6	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	1.62	
20	8	G1203	1/2" x 3" HDG HEX BOLT GR5 FULL THREAD	3 in	0.22	1.74	
21	8	G1202	1/2" x 2" HDG HEX BOLT GR5	2 in	0.18	1.41	
22	120	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	4.09	
23	120	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	1.67	
24	120	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	8.60	
					TOTAL WT. #	492.44	

## **ANT 16004**

### **TOLERANCE NOTES**

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") ORILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
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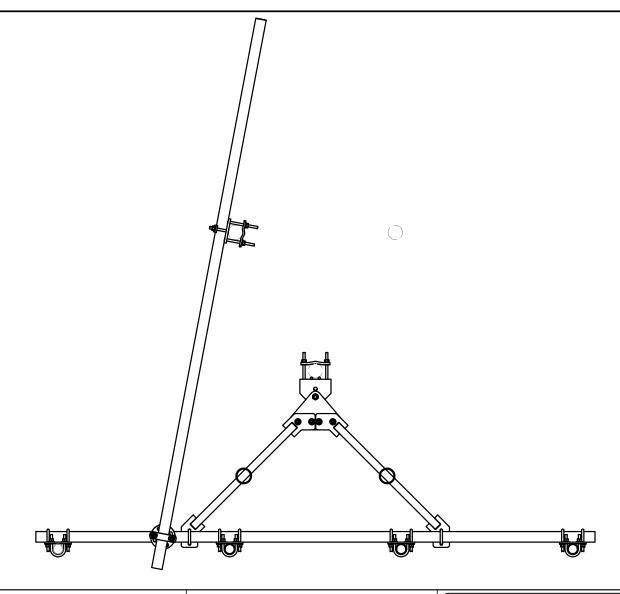
#### DESCRIPTION

ONE SECTOR HEAVY 5 FRAME AND SELF-SUPPORT / GUYED TOWER ATTACHMENT HDW. NO MOUNTING PIPES



Engineering Atlanta, GA
Support Team: Los Angeles, CA
1-888-753-7446
Salem, OR
Dallas, TX

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# **ANT 16004**

# **TOLERANCE NOTES** TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") DRILLED AND GAS CUT HOLES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.010") - NO CONING OF HOLES BENDS ARE ± 1/2 DEGREE ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

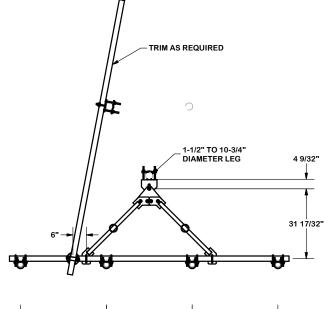
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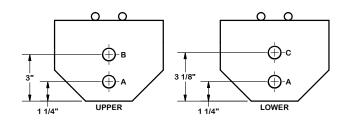
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Engineering Atlanta, GA
Support Team: Locations:
New York, NY
Atlanta, GA
1-888-753-7446
Plymouth, IN
Salem, OR
Dallas, TX

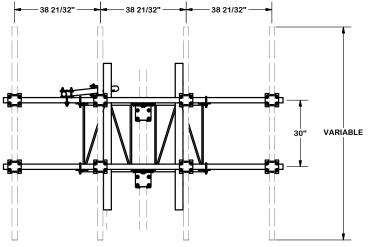
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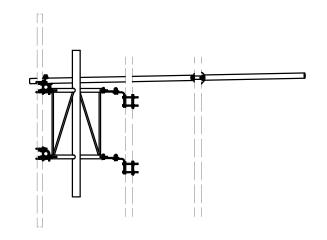




#### NOTES:

- 1. USE HOLE "A' IN UPPER AND LOWER BRACKETS FOR STRAIGHT LEGS.
- 2. USE HOLE "A" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 2" IN 20' TAPER LEGS (3.309°)
- 3. USE HOLE "B" IN UPPER BRACKET AND HOLE "C" IN LOWER BRACKET FOR 6" IN 20' TAPER LEGS. (0.827°)





### **ANT 16004**

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ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

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DESCRIPTION ONE SECTOR HEAVY 5 FRAME AND

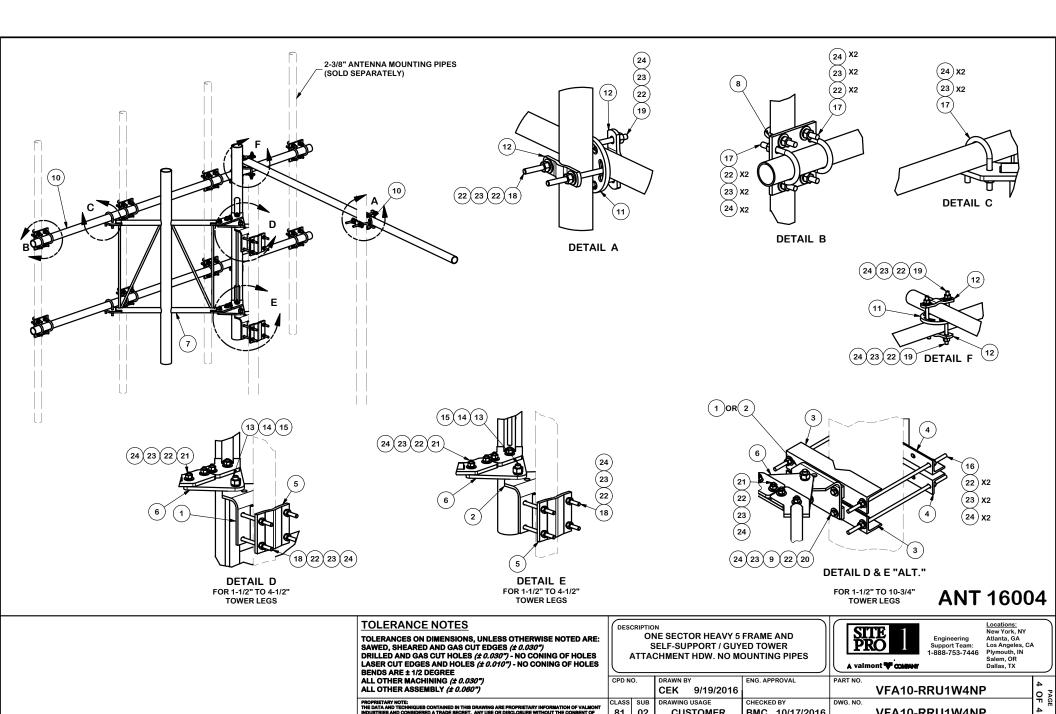
SELF-SUPPORT / GUYED TOWER ATTACHMENT HDW. NO MOUNTING PIPES



Engineering Support Team: 1-888-753-7446

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR Dallas, TX

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